# New World Reserve

Red Blend



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### Tasting Notes:

This signature Bordeaux-style blend is complex and round with well-structured tannins and developed flavors of blackberry, cassis, vanilla, and toasted oak. Only free run wines are used in New World Reserve and are aged in French oak barrels for 18 months before bottling.

## Terroir

This wine is made from 100% estate-grown fruit. Our vines are sheltered in the foothills of Carter's Mountain in the Monticello American Viticultural Area (AVA).

#### Winemaking:

This Bordeaux style blend was left on the vine to mature to its peak before it was hand harvested and hand sorted. It underwent a cold maceration for 5 days before fermentation. Extended skin contact rounds out the palate and integrates the rich tannins. Finally, it aged in French oak barrels for 18 months prior to bottling for a round and smooth finish. VINTAGE 2021

CASE PRODUCTION 2016

APPELLATION MONTICELLO 100% ESTATE GROWN

#### VARIETALS

53% MERLOT 32% CAB. FRANC 8% PETIT VERDOT 7% MALBEC

PH 3.55

**TA** 5.6 G/L

ALC 13.3%

> BOTTLED JUNE 2023

COOPERAGE 100% FRENCH OAK











WORLD RESERVE

Estate Bottled

MONTICELLO RED WINE

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